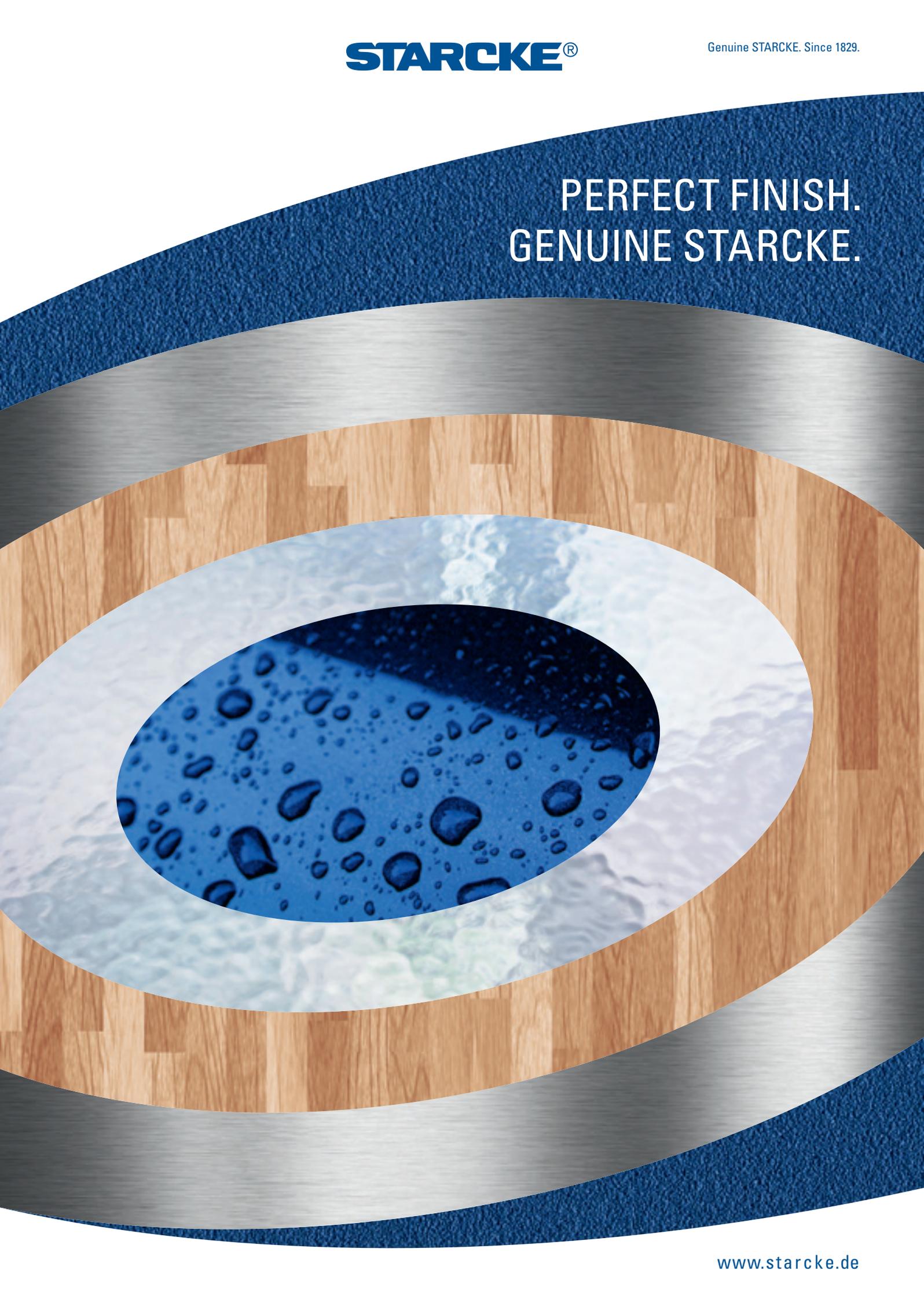


PERFECT FINISH.
GENUINE STARCKE.





- International Focus p. 2
- Manufacturing/Quality Management p. 4
- Research & Development p. 5
- Automotive Division p. 6
- Metalworking Division p. 8
- Industrial Engineering p. 10
- Surface Engineering p. 12
- History p. 14
- Outlook/Visions p. 15

QUALITY THAT SPEAKS FOR ITSELF.

Everywhere in the world.



*Peter Alfer
Dipl.-Ing.
Managing Director*

Innovation meets constancy: STARCKE GmbH & Co. KG is your experienced specialist for the manufacture **of coated abrasives for industrial manufacturing and trade**. As a medium-sized **independent** fourth-generation **family business** we deliver quality **“Made in Germany”** to customers and business partners across the globe – have been doing so, in fact, **since 1829**.

Today, STARCKE ranks among the leading suppliers of high-quality coated abrasives and has established a strong international presence. For example, we have built a strong reputation as a global leader in the supply of extremely fine grit products, with our range of waterproof MATADOR sheets and Velcro discs for the automotive and auto repair industries.

We offer solutions – tailored to specific customer and market requirements. Both in Germany and in other parts of the world – we are always at your service.

Genuine STARCKE. Since 1829.

SIMPLY FIRST CLASS: Abrasives “Made in Germany”.



RELIABLE QUALITY. COMPREHENSIVE OFFERING.

STARCKE stands for quality “Made in Germany” and a comprehensive range of products designed for wet and dry sanding applications. Our products are known for their **long service life** and **excellent surface quality**. Ongoing **quality controls** ensure that STARCKE always complies with even the most exacting requirements. Throughout the manufacturing process – from the design stage to the finished product – the focus of our attention is always on the quality of our products.

The results of these quality checks are accurately documented, and, needless to say, our customers can rely on our complying with all relevant external and customer-defined standards. Your advantage from STARCKE: **Quality you can fully rely on, for all processes and for every single product.**



PERFECT FINISHING

For flawless manufacturing operations: Grinding belts and sanding discs from STARCKE offer consistent quality – a key factor when it comes to optimizing your sanding and finishing results.



MAXIMUM PROCESS RELIABILITY

Reliability across all applications: Apart from being ISO 9001 certified, STARCKE reliably meets customer-defined requirements, for example in the automotive industry.

IDEAS FOR CRAFTING THE FUTURE.

Service crafted by experience.



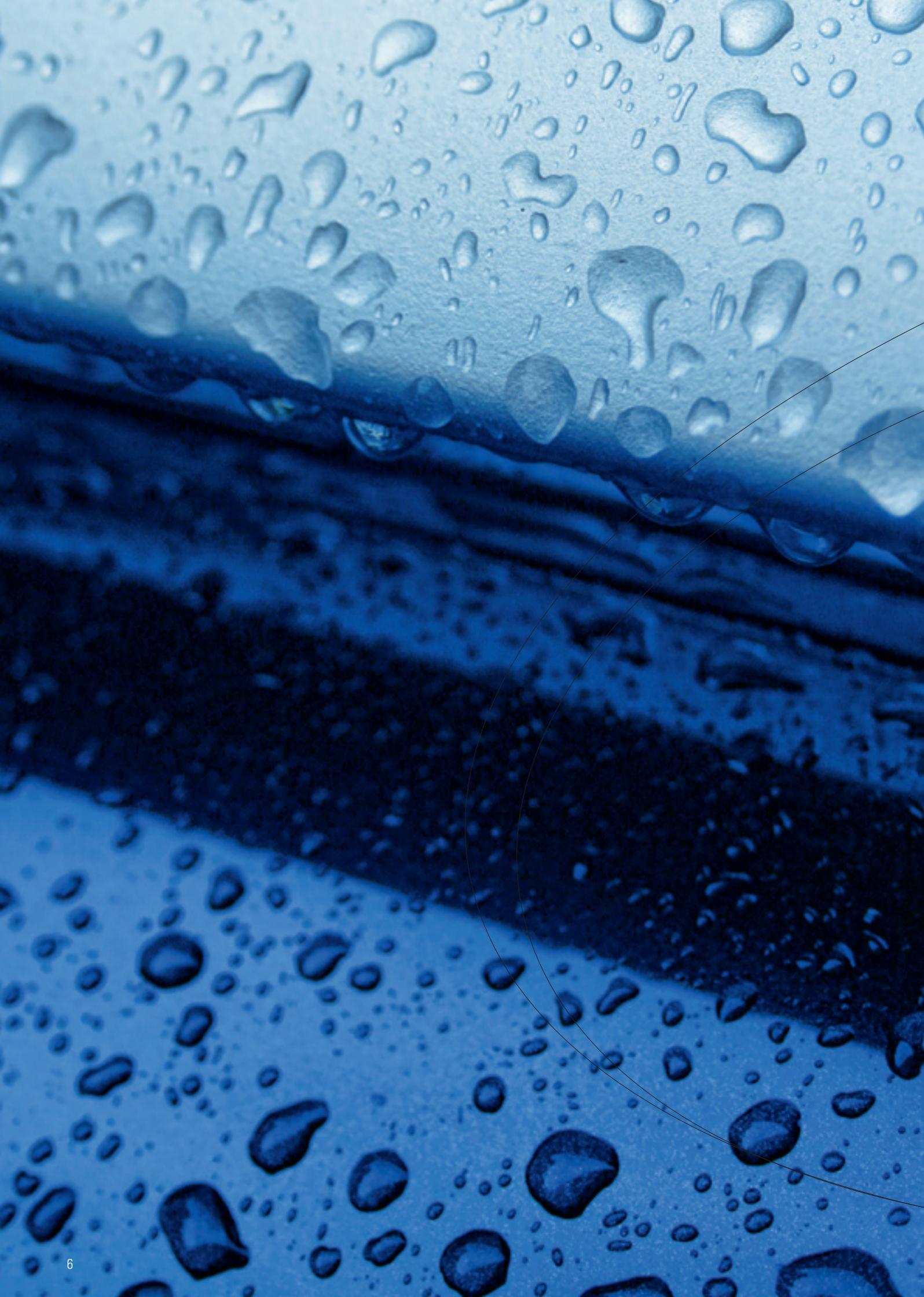
IDEAS FOR CRAFTING THE FUTURE. SERVICE CRAFTED BY EXPERIENCE.

We dedicate ourselves with passion to solving problems. Throughout our development and processing operations we put the full wealth of our experience to work for your benefit – with a view to perfectly matching the requirements of your organization. This way, you benefit from our diverse experience in a wide range of different industries. Thinking out of the box is more or less part of our daily routine.

Our product consultants and application engineers provide competent consultancy services – if you so wish, right on site at your facility. A strong focus on excellence in quality and a significant degree of innovative ability enable us to find the perfect solution for your area of application, always tailored to suit your **specific needs**, always one hundred percent **accurate**, and always implemented **swiftly and efficiently**.



*Our diversity – your advantage:
For almost two centuries our abrasive cloths and
abrasive papers have been used to apply the
perfect finish to a wide range of different products.*



PERFECT SOLUTIONS.

For fast-paced requirements.

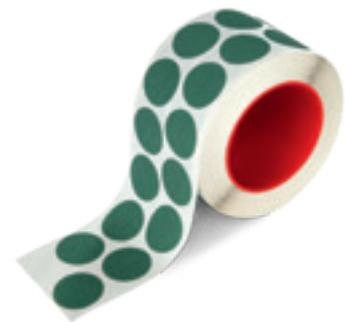
In the automotive industry, the highest level of requirements is standard. We cooperate with renowned vehicle manufacturers and their component suppliers all over the world. For solid reasons: STARCKE is a specialist in perfect surface finishing in the areas of **stamping plant, body work, e-coat, primer and clear coat.**

We meet complex specifications to perfection. This is also reflected in our **long-term business alliances in manufacturing and development.** As a medium-sized organization, we are able to ensure a **high degree of individualization** and flexibility in implementation.

Full Service by STARCKE: For our partners in the automotive industry, this means:

- tailored **consulting and planning services,**
- reliable **implementation and delivery,**
- and consistent **product quality.**

More than enough reasons, therefore, for cooperation with STARCKE!



E-COAT/PRIMER

For clear coat preparation, STARCKE offers a range high performance abrasive products designed for both e-coat sanding and primer sanding.



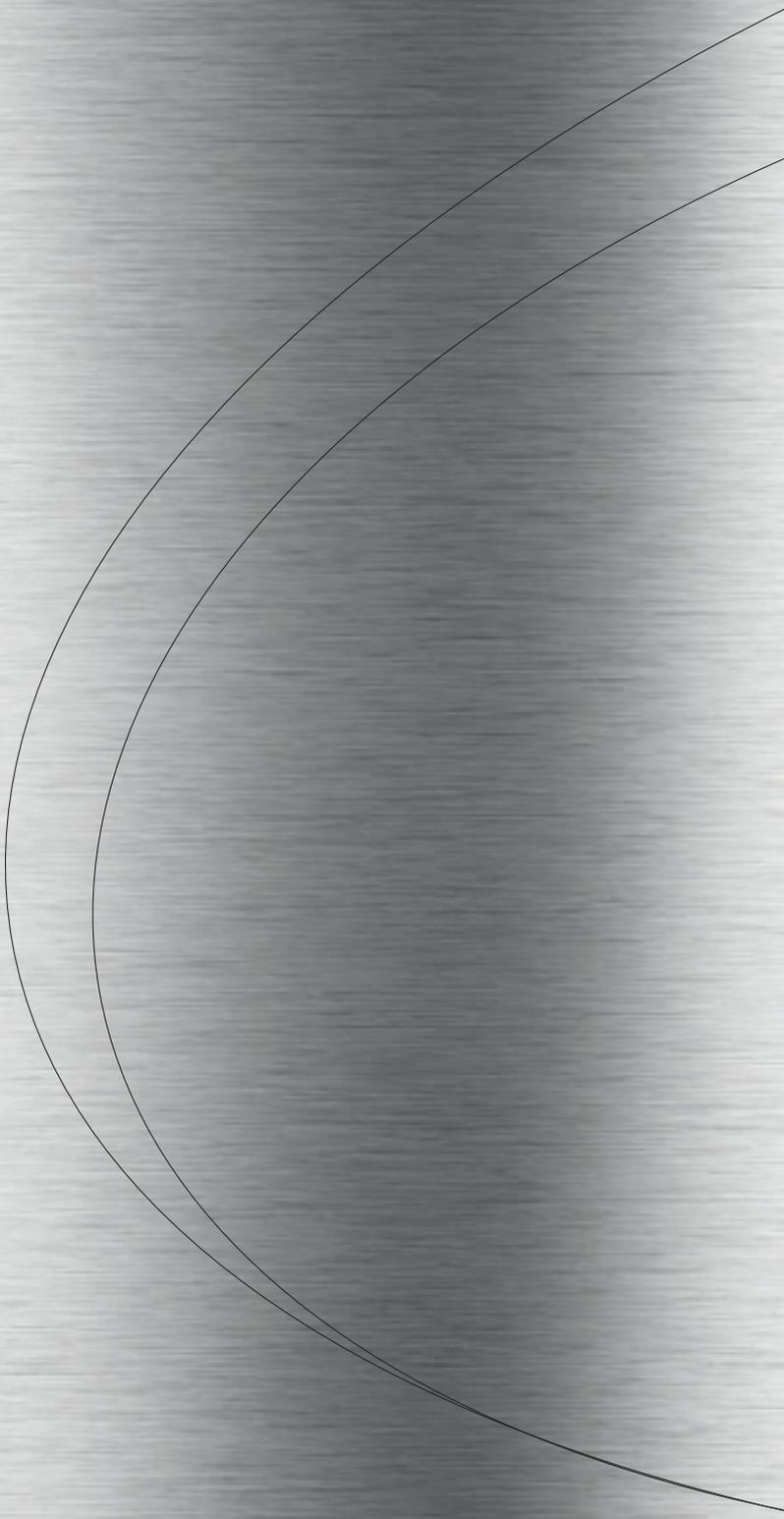
CLEAR COAT

Clear coat sanding operations using extremely fine grits present a true challenge. STARCKE scallop and micro discs guarantee an excellent surface finish.



CONSISTENT PRODUCT QUALITY

STARCKE FINISHING SYSTEM offers a consistently excellent quality to meet the most demanding requirements. Our application engineers will compile a customized combination of sanding and polishing components tailored to your specific requirements.



PERFECT FINISH.

For metals technology.

Stainless steel, hot or cold rolled, non-ferrous metal or aluminum: STARCKE knows which abrasive you need to use to produce the best possible results. We offer our full expertise to help you find the ideal grit type, backing, and bonding system – for first-class results in surface finishing.

We develop and supply quality **abrasives** for **metalworking applications in industry and trade**, e.g. for stainless steel, medical engineering, fittings, fixtures, and turbine blades. We support our customers by offering competent services throughout all process stages.



CENTERLESS GRINDING

In our product range you will find the right grinding tool for every industrial application. For a long service life. And perfect results.



COIL GRINDING OF THIN SHEETS

STARCKE develops and manufactures heavy-duty abrasive belts optimized for use in stainless steel processing operations.



FITTINGS AND FIXTURES

Offering highly flexible abrasives for small diameters, STARCKE helps ensure perfect surface finishing, for example in the fittings and fixtures industry.

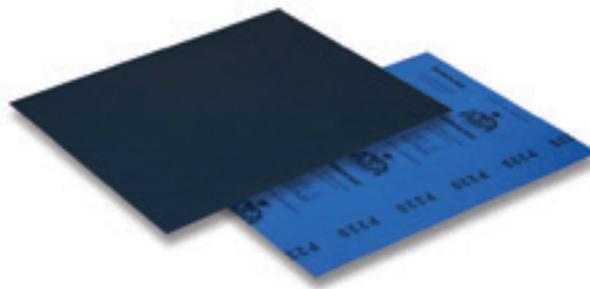


MAXIMUM CHOICE.

Minimum effort.

STARCKE offers a comprehensive selection of abrasive products catering to every sanding or grinding requirement for a wide variety of materials used in the **optical, jewelry, and electronics industries.**

We are familiar with the specific requirements our customers encounter in the course of their work processes, and we have the perfect solution for your individual application, too.



OPTICAL INDUSTRY

STARCKE offers a full range of products suitable for the grinding of lenses in the optical industry. The abrasive products ensure first-class consistent surface quality.



JEWELRY / CLOCK AND WATCH-MAKING INDUSTRY

STARCKE abrasives with extremely fine grit are used for polishing clock and watch cases, ensuring high-quality results.



ELECTRONICS INDUSTRY

Waterproof MATADOR sheets are STARCKE's premium product for use in the electronics industry. In the field of extremely fine grits with waterproof abrasive sheets, STARCKE has established itself as a global market leader.



SURFACE FINISHING

tailored to your needs.



STARCKE offers an extensive selection of **grinding belts, rolls, discs and pads for the painters' industry, parquet floor and woodworking applications, and auto repair shops.**

Customers from trade and industry rely on STARCKE to achieve consistent high-quality results with a minimum of work effort. Our articles for coarse and fine sanding are used successfully all over the world every day, ensuring that perfect products are given the finishing treatment they deserve.



PAINTERS' INDUSTRY

We supply painters with optimized sanding products with an excellent service life. Selected products are also available in small packaging units.

PARQUET FLOORING AND WOODWORKING APPLICATIONS

Parquet floor and woodworking companies in trade and industry purchase highly efficient sanding belts and discs from STARCKE for wood and varnish processing.

AUTO REPAIR WORK

STARCKE Velcro discs on durable paper and film backing ensure perfect finishing for auto repair work applications.

COMPETENCE AND CUSTOMER FOCUS.

Since 1829.



HISTORY & CORPORATE DEVELOPMENT

For almost two centuries our abrasive cloths and abrasive papers offered under the STARCKE brand name have been used to apply the perfect surface finish to quality products. However, the origins of our company can even be traced further into the past, back to around 1720.

So we are justified in saying: At STARCKE, quality has a long tradition. Similarly, the passion and creativity we expend towards finding the ideal solution have also been integral to our organization from the onset. We are committed to carrying this focus forward today and in the future - to ensure the perfect finishing touch: Genuine STARCKE.



QUALITY BY TRADITION

Towards the end of the 19th century, STARCKE first included the manufacture of sandpaper and emery cloths in its product offering. With this step, the company laid the groundwork for an ongoing corporate development that has made us one of the leading suppliers of quality abrasives in the market today.



DRIVEN BY INNOVATION

Today, STARCKE supplies international customers with market-focused and efficient abrasive products. This requires creative ideas and state-of-the-art technology. Our manufacturing facilities for coated abrasives, for example, are ranked among the most advanced operations in the world.

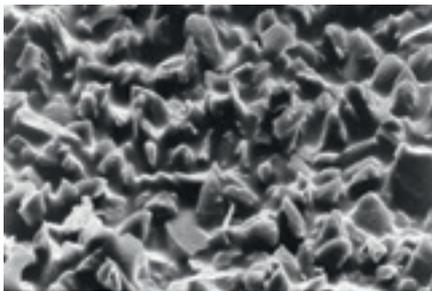
CREATING VALUE.

Driving the future.



IDEAS FOR CRAFTING THE FUTURE. SERVICE CRAFTED BY EXPERIENCE.

For four generations STARCKE has been run as a family business – with all inherent benefits. STARCKE is in a position to operate independently and stands for clearly defined values you can rely on: **A down-to-earth business philosophy, a long-term approach, a focus on cooperation.** And always, of course, premium quality for our customers. This is the solid foundation on which we build constructive cooperation.



VISIONARY THINKING

In the future we will continue to help our customers further improve the efficiency of their operations. This is why we are not aiming for short-term success. Instead, we place our focus on quality that lasts and safeguards the future – in social, economic, and ecological terms. To achieve this aim, we blaze new trails and are always open to improvement.

SUSTAINABLE ACTIONS

Even today, we have our eye trained on tomorrow. Therefore, we continually invest in measures designed to use energy more efficiently and conserve natural resources. For a life that is worth living and for an environment that remains intact, also with a view to the generations to come.



STARCKE GmbH & Co. KG
Markt 10
D-49324 Melle
Telephone + 49 (0) 54 22 966-0
Telefax + 49 (0) 54 22 966-301
info@starcke.de
www.starcke.de